

DECLARATION OF PERFORMANCE MELAMINE FINISHING ⁽¹⁾

Product type :	Melamine faced board
Reference standard :	EN 14322 - Wood Based Panel - Melamine faced boards for interior uses - Definition, requirements and classification
Produced at:	Breestraat 4,B-8710 Wielsbeke Ingelmunstersteenweg 299,B-8780 Oostrozebeke Ambachtenstraat 68, B-8870 Izegem

Essential Characteristic	Unit	Reference	Thickness range (mm)
			6mm - 38mm
Thickness variation relative to nominal value	mm	EN 14322-tabel 1	± 0,3
Thickness variation within the board	mm	EN 14322-tabel 1	tmax-tmin ≤ 0,6
Length variation	mm	EN 14322-tabel 1	± 5
Width variation	mm	EN 14322-tabel 1	± 5
Flatness	mm/Lm	EN 14322-tabel 1	≤ 2
Edge Damage : 4 Sides	mm	EN 14322-tabel 1	< 10
Surface Defects (points)	mm / m ²	EN 14322-tabel 1	≤ 2
Surface Defects (lines)	mm / m ²	EN 14322-tabel 1	≤ 20
Resistance to scratching	N	EN 14322-tabel 1	≥ 1,5
Resistance to staining	Rating	EN 14322-tabel 1	≥ 3
Resistance to cracking	Rating	EN 14322-tabel 1	≥ 3

(1) Please always validate samples via a test order when creating furniture. In any case, UNILIN cannot guarantee a perfect colour or surface match for the MST structure in HPL or Melamine faced board or Edging tape and will not be able to accept any claim on it.

Informative Characteristic	Unit	Reference	Thickness Range (mm)
			6mm - 38mm
Emission classification France	Class	ISO 16000-6	A
AgBB emission regulation Germany	-	ISO 16000-6	V

Version date :
 1/10/2019

Lode De Boe,
 President UNILIN bvba, division panels

